

10900 Corporate Centre Dr. (77041) P.O. Box 1212 Houston, TX 77251-1212 Tel 281.901.3100 Fax 281.901.3240

9/19/2011

Safety Alert 23630 13-5/8" 3/5/10M BOP 5"-2-7/8" VBR with 2-7/8" Pipe

Cameron has created this alert to notify users of Cameron's 13-5/8" 3/5/10M 5"- 2-7/8" VBRs that Cameron has received reports that metal inserts in the VBR have damaged 2-7/8" pipe.

Because the 2-7/8" pipe is light weight and can be easily damaged, Cameron recommends that the 13-5/8" 3/5/10M 5"- 2-7/8" VBR not be used in situations when 2-7/8" pipe may contact the protruding lead metal insert, which can puncture, crush or otherwise damage the 2-7/8" pipe. Failure to do so may result in substantial damage to persons and/or property. Note, pipe sizes 3-1/2" and larger are not subject to being damaged in this way and are not intended to be part of this alert. Please contact your Cameron representative if you have further questions or need further assistance.

Date:

The part number affected by this alert is:

PN 645089-02-00-01: 5" 2-7/8" VBR for 13-5/8" 3/5/10M Cameron BOPs

Written:

John Corkhill

Director of Engineering, Cameron Drilling Systems

Approved: David McWhorter

Vice President, Engineering and Quality, Cameron Drilling Systems

Page 1 of 1: Safety Alert 23630